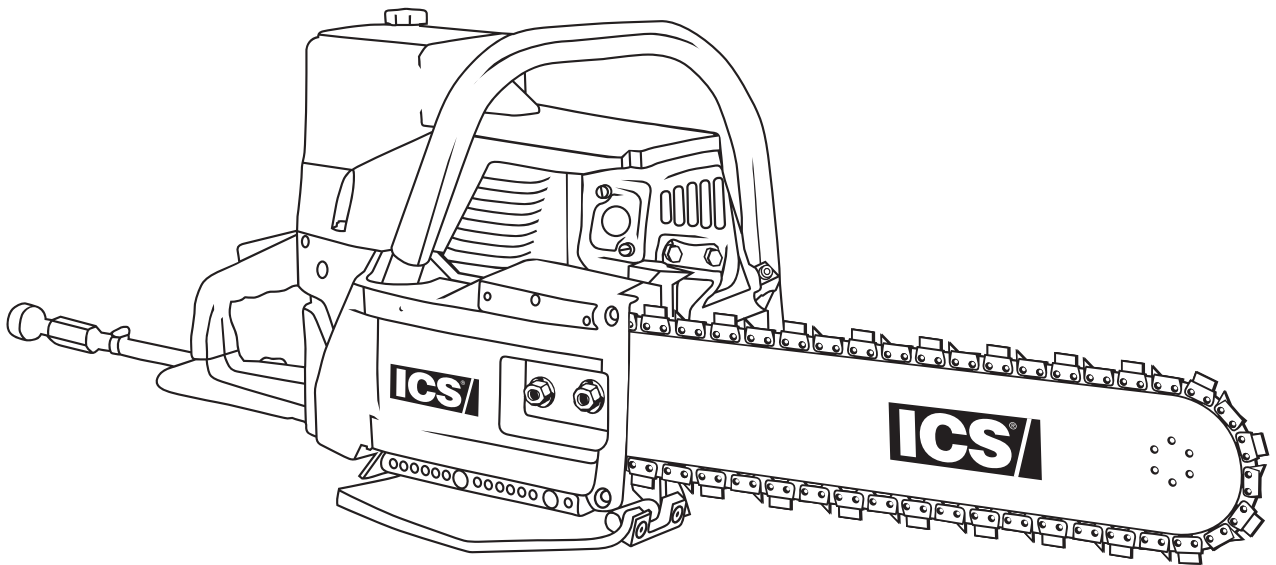




Replacement Parts & Accessories Price List



633GC / 633F4 Gas Concrete Saws

Effective January 1, 2011

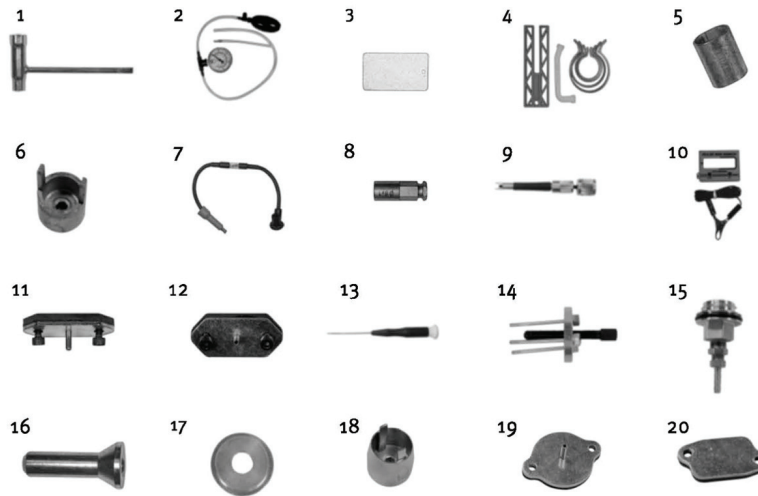
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633GC / 633F4 Gas Saws

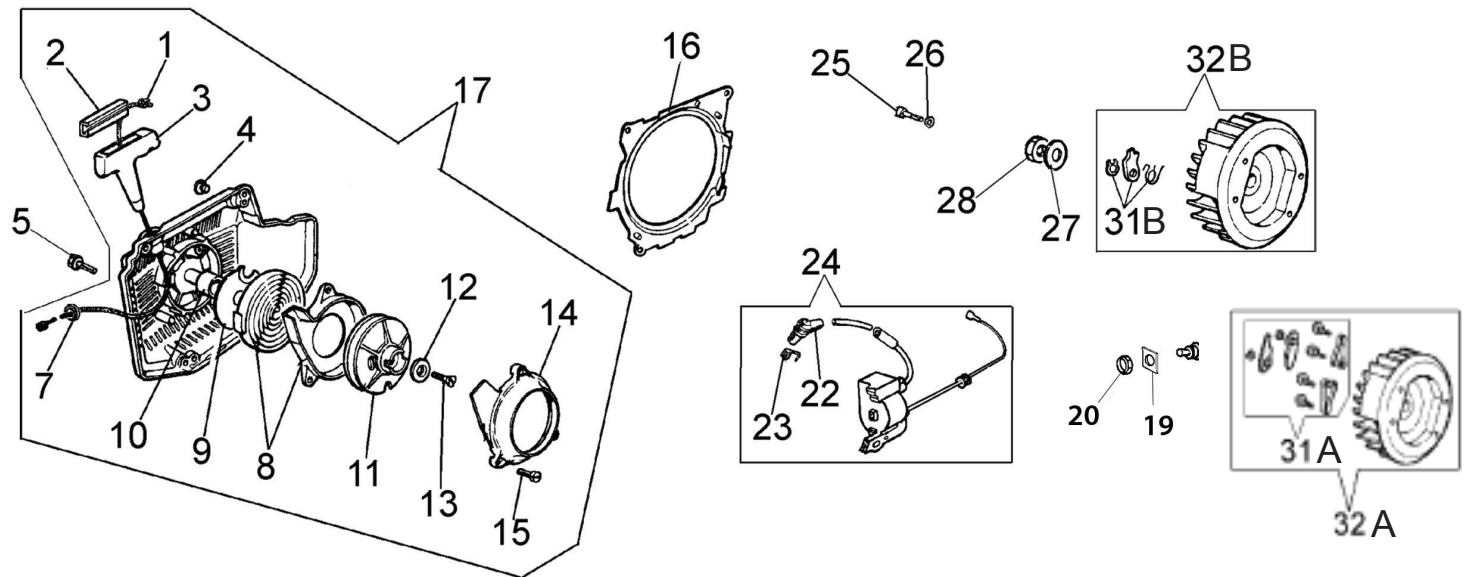
ITEM DESCRIPTION	KEY	PAGE
633GC / 633F4 Gas Saw Service Items	n/a	ii
Starter & Ignition Assembly	A	1
Engine & Crankshaft Assembly	B	2
Crankcase Assembly	C	3-4
WallWalker & Water Delivery System	D	5
Side Cover & Clutch Assembly	E	6
Air Intake & Carburetor	F	7
Fuel Tank Assembly	G	8
Carburetor Repair Kit	H	9

SERVICE ITEMS

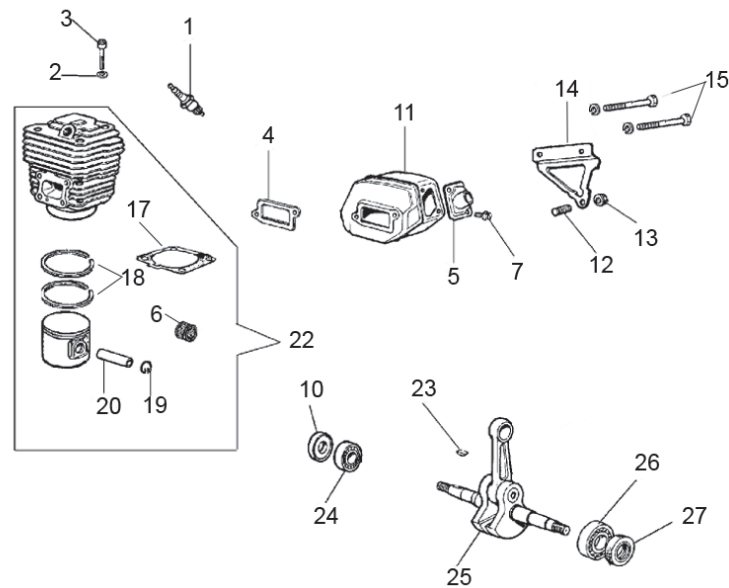
633GC Gas Concrete Saw



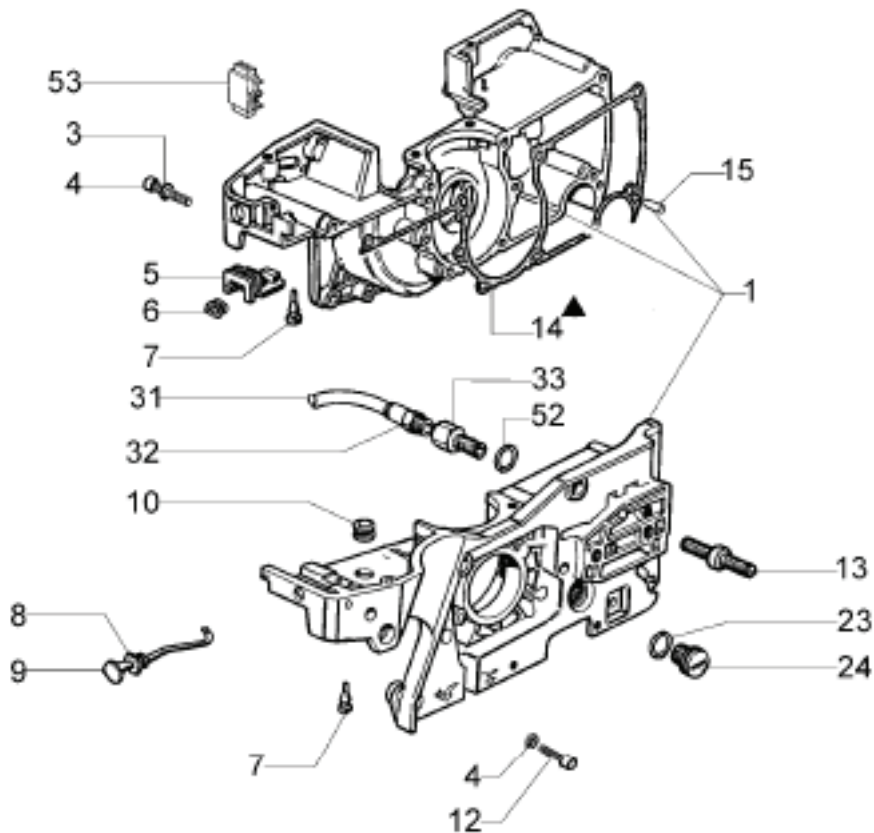
Key #	Part No.	Description	MSRP
Above	71700	Gas Saw Service Tool Kit, includes all items shown above	\$668.00
1	71152	Scrench 17-19 mm	\$13.50
2	71541	Pressure Gauge Bulb	\$47.50
3	71542	Coil/Flywheel Timing Shim	\$5.25
4	71543	Cylinder Assembly Clamps & Piston Stop	\$10.55
5	71544	Manifold Assembly Tool	\$7.50
6	71546	Shock Absorber Tool	\$22.15
7	71547	Spark Tester	\$46.35
8	71548	Flywheel Disassembly Tool	\$31.45
9	71550	Limiter Cap Puller	\$89.25
10	71565	Electronic Tachometer	\$240.00
11	71569	Induction Seal Flange with Screws	\$9.00
12	71570	Exhaust Seal Flange with Screws	\$19.05
13	71573	Tuning Screwdriver	\$10.55
14	73461	Flywheel Puller	\$131.35
15	73425	Fuel Tank Pressure Cap	\$74.50
16	73462	Main Bearing Driver Tool	\$38.65
17	73463	Main Bearing Spacing Tool	\$31.45
18	73464	Shock Absorber Tool	\$55.00
19	73465	Intake Port Cover Tool	\$22.15
20	73466	Exhaust Port Cover Tool	\$21.15
Not Shown	73435	Gasket Set-All, includes 73434, 73436, 73447, 73455, & 73456	\$23.85
Not Shown	70249	14T Bar Nose Sprocket Repair Kit	\$35.00
Not Shown	71625	Carburetor Tuning Kit	\$99.95
Not Shown	505882	2-Stroke Oil, 25:1 Mix, 5.2 oz (158 ml) (6-Pack)	\$18.00
Not Shown	505883	2-Stroke Oil, 25:1 Mix, 5.2 oz (158 ml) (24-Pack)	\$55.00



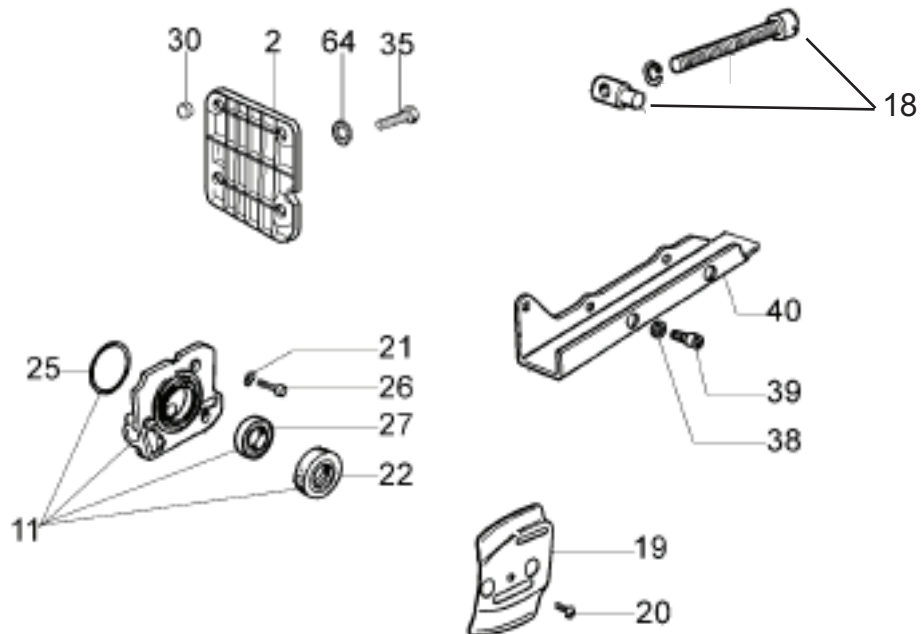
Key #	Part No.	Description	MSRP
A01	73188	Starter Rope	\$3.25
A02	73228	Starter Rope Retainer	\$1.90
A03	520369	Starter Rope Handle	\$4.35
A04	73229	Starter Housing Oil Cap	\$0.55
A05	73230	Screw	\$0.55
A07	73231	Starter Rope Washer	\$0.55
A08	73191	Starter Coil Spring & Housing	\$18.55
A09	520370	Starter Spacer	\$2.45
A10	73192	Starter Bushing	\$1.40
A11	73193	Starter Rope Pulley	\$45.55
A12	73233	Starter Pulley Washer	\$1.90
A13	73234	Starter Pulley Screw	\$0.95
A14	73235	Starter Pulley Cover	\$4.90
A15	73236	Starter Pulley Cover Screw	\$0.55
A16	73194	Starter Cover Dust Shield	\$7.70
A17	518752	Starter Cover Assembly, complete	\$115.00
A18	73237	Ignition Toggle Switch	\$10.55
A19	73238	Ignition Toggle Plate On/Off	\$1.85
A20	73239	Ignition Toggle Switch Nut	\$1.85
A22	73241	Spark Plug Boot with Spring	\$12.35
A23	73917	Spark Plug Cap Spring	\$2.40
A24	73196	Ignition Coil with Spark Plug Lead & Primary	\$145.75
A25	520371	Ignition Coil Mounting Screw	\$1.10
A26	73897	Washer	\$0.55
A27	73245	Flywheel Mounting Washer	\$0.40
A28	73246	Flywheel Mounting Nut	\$1.05
A31-A	520372	Starter Pawl Assembly (set of 2, 2007 and newer models)	\$15.00
A31-B	504386	Starter Pawl Assembly (set of 2, 2006 and older models)	\$8.75
A32-A	520373	Flywheel Assembly Replacement Kit (2007 and newer models)	\$140.45
A32-B	73433	Flywheel Assembly Replacement Kit (2006 and older models)	\$145.75



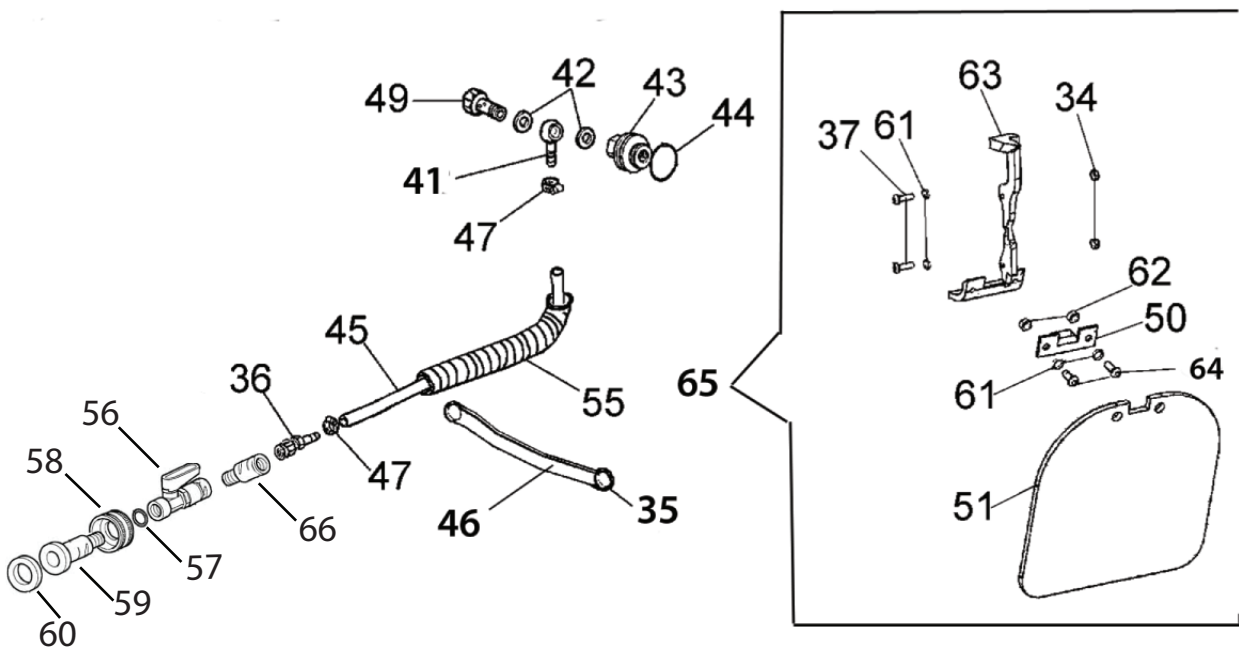
Key #	Part No.	Description	MSRP
B01	73199	Spark Plug	\$4.25
B02	73250	Washer	\$0.55
B03	73251	Cylinder Block Bolt	\$0.55
B04	73434	Cylinder to Muffler Gasket	\$16.45
B05	73253	Exhaust Pipe	\$14.35
B06	73211	Wrist Pin Needle Bearing	\$18.55
B07	73254	Exhaust Pipe Mounting Screw	\$0.55
B10	73201	Crankshaft Seal Flywheel Side	\$7.70
B11	73203	Muffler Body	\$61.48
B12	73255	Muffler Support Bracket Screw	\$1.10
B13	73256	Muffler Support Bracket Nut	\$1.10
B14	73204	Muffler Support Bracket	\$5.40
B15	520712	Muffler Mounting Kit (Screw and Bolt, 2 each)	\$16.45
B17	73436	Cylinder Base Gasket	\$16.45
B18	73437	Piston Ring Pair	\$55.00
B19	73259	Wrist Pin Snap Ring	\$1.40
B20	73208	Piston Wrist Pin	\$9.85
B22	73442	Complete Cylinder/Piston Assembly	\$405.50
B23	73264	Crankshaft Flywheel Woodruff Key	\$1.65
B24	73209	Crankshaft Bearing	\$14.95
B25	73443	Crankshaft Assembly	\$329.65
B26	73200	Crankshaft Bearing, Clutch Side	\$22.80
B27	73202	Crankcase Outside Seal, Clutch Side	\$8.75
Not Shown	73435	Gasket Set-All, includes 73434, 73436, 73447, 73455, & 73456	\$23.85--



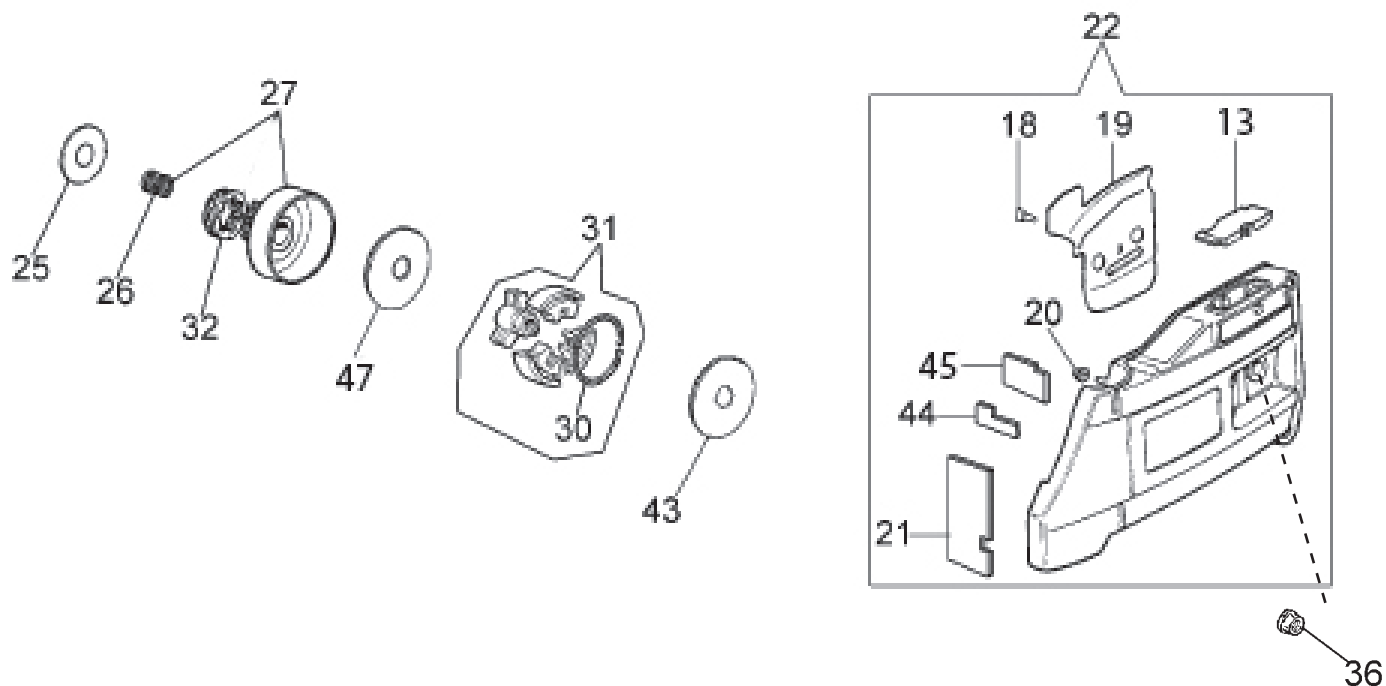
Key #	Part No.	Description	MSRP
C01	520377	Complete Crankcase	\$319.25
C03	73278	Bolt	\$0.55
C04	73897	Washer	\$0.55
C05	73268	Trigger Rod Grommet	\$3.85
C06	73269	Trigger Rod Bushing	\$0.40
C07	73270	Bumper, Shock Absorber, Fuel Tank Top	\$2.40
C08	73389	Choke Lever Grommet	\$1.90
C09	73213	Choke Lever	\$3.85
C10	73390	Fuel Line Grommet, Crankcase	\$1.60
C12	73275	Screw	\$0.55
C13	73280	Bar Mounting Stud	\$4.35
C14	73447	Crankcase Gasket	\$23.85
C15	73281	Crankcase Dowel Pin	\$0.60
C23	73391	Crankcase Plug O-Ring	\$0.40
C24	73286	Crankcase Plug	\$5.40
C31	73384	Water Tube, in Tank	\$7.70
C32	73385	Water Tube Fitting	\$18.55
C33	73386	Tube Fitting-Backside Bar Mount	\$16.45
C52	71468	Water Hose O-Ring	\$0.60
C53	504389	Plastic Cap	\$1.40
Not Shown	73435	Gasket Set-All, includes 73434, 73436, 73447, 73455, & 73456	\$23.85
Not Shown	73333	Swivel Hose Fitting	\$16.45
Not Shown	70963	Hose Hanger Kit	\$38.25



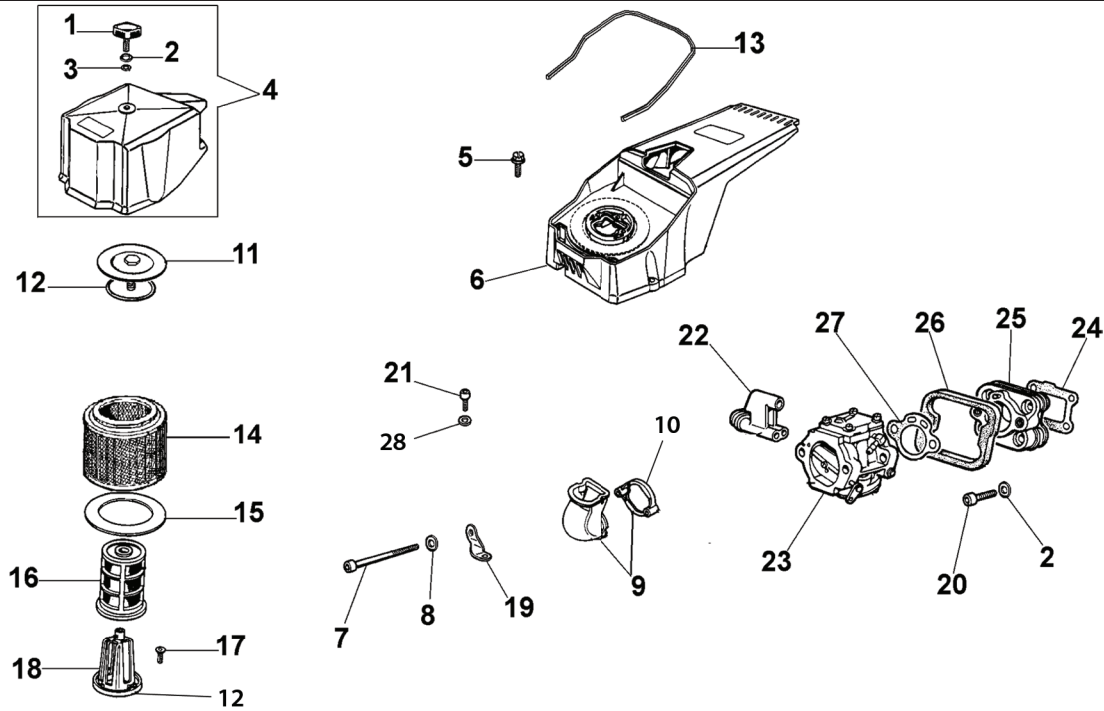
Key #	Part No.	Description	MSRP
C02	520375	Plastic Guard	\$4.35
C11	73446	Main Bearing Seal Housing Assembly, Clutch Side	\$81.10
C18	73935	Premium Tensioner Kit	\$11.35
C19	73225	Bar Mount Pad Cover Plate	\$8.75
C20	73284	Screw	\$0.60
C21	73285	Washer	\$0.60
C22	73202	Crankcase Outside Seal, Clutch Side	\$8.75
C25	73287	Seal Housing O-Ring	\$1.10
C26	73288	Seal Housing Mounting Screw (3)	\$0.55
C27	73289	Crankshaft Seal Clutch Side	\$5.25
C30	520376	Guard Bushing	\$2.20
C35	73349	Guard Screw	\$0.55
C38	73396	Cover Guard Mounting Washer	\$0.40
C39	73397	Cover Guard Mounting Bolt	\$0.55
C40	70967	Cover Guard	\$45.60
C64	520374	Guard Washer	\$0.30



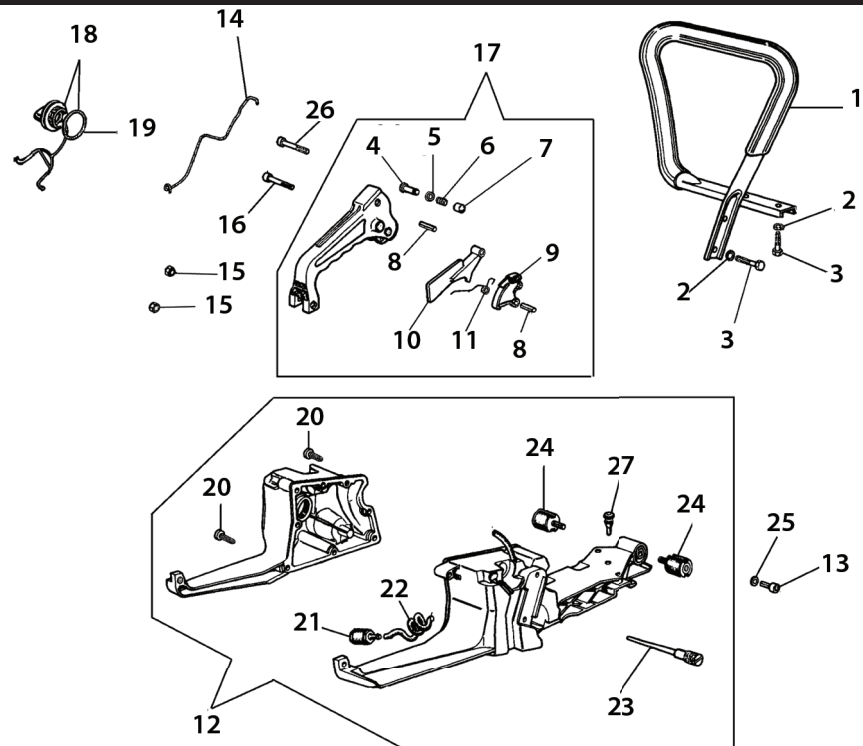
Key #	Part No.	Description	MSRP
D34	520378	WallWalker Nut	\$0.80
D35	71744	Hose Hanger Button	\$0.55
D36	71454	Fitting	\$3.70
D37	73395	Screw & Washer	\$0.90
D41	71453	Fitting	\$4.75
D42	71456	Copper Washer	\$0.90
D43	504388	633GC Water Cap	\$17.50
D44	73448	Fuel Cap O-Ring	\$15.95
D45	71455	Tube	\$2.35
D46	71461	Hose Hanger	\$2.35
D47	71465	Hose Clamp	\$3.15
D49	71463	Water Hose Screw	\$5.25
D50	71531	Guard Flap Clamp	\$5.25
D51	71534	Guard Flap	\$11.35
D55	71464	Water Hose Cover	\$3.15
D56	71458	Water Shut-Off Valve	\$15.95
D57	71468	Water Hose O-Ring	\$0.60
D58	71457	Ring Nut	\$10.55
D59	71467	Fitting	\$5.25
D60	71469	Water Hose Gasket	\$5.00
D61	73951	Washer	\$0.55
D62	71480	Guard Flap Spacer	\$1.35
D63	504387	633GC WallWalker Lever Arm	\$91.70
D64	71479	Guard Flap Screw	\$0.55
D65	509708	WallWalker Kit	\$135.25
D66	71466	Fitting	\$5.90



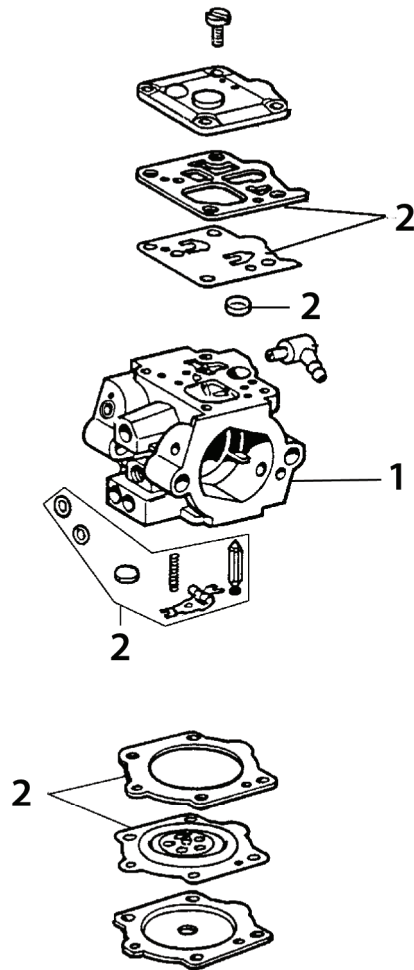
Key #	Part No.	Description	MSRP
E13	71441	633GC Side Cover Plug Kit	\$10.85
E18	73284	Screw	\$0.60
E19	73309	Cover Side Bar Plate	\$8.75
E20	73310	Rubber Bumper Cover	\$1.35
E21	73311	Cover Rubber Flap	\$4.05
E22	73449	Side Cover, without Brake Components	\$102.85
E25	73314	Clutch Spacer Washer	\$2.45
E26	73423	Clutch Needle Bearing	\$17.50
E27	70948	Clutch Cup with Splined Adapter	\$38.25
E30	73317	Clutch Spring	\$6.40
E31	73451	Clutch Assembly	\$91.70
E32	70949	633GC 8T Rim Sprocket Kit	\$18.00
E32	525496	633F4 FORCE™ Sprocket Kit	\$30.00
E36	73313	Cover Clamp Nut	\$1.10
E43	73452	Clutch Shield	\$18.55
E44	73315	Chain Cover Rubber Insert, Middle	\$1.65
E45	73316	Chain Cover Rubber Top Insert	\$1.40
E47	504568	633GC Clutch Spacer	\$9.80
Not Shown	71439	633GC Side Cover Fastener Kit, includes 71436, 73897, & 71437	\$16.45
Not Shown	71440	Side Cover/Hand Guard Kit, includes 73449, 71439, 71434, & 71435	\$129.85



Key #	Part No.	Description	MSRP
F01	73320	Filter Cover Knob	\$4.35
F02	73897	Washer	\$0.55
F03	73322	Filter Knob O-Ring	\$0.40
F04	71721	Air Filter Cover Assembly	\$33.95
F05	73230	Screw	\$0.55
F06	71722	Cylinder Cover	\$45.65
F07	73326	Carburetor Attachment Screw	\$1.10
F08	73327	Serrated Washer	\$0.40
F09	73328	Intake Manifold Rubber	\$16.45
F10	73329	Intake Manifold Bracket	\$7.70
F11	73330	Filter Canister Cover	\$14.35
F12	73331	O-Ring, Air Filter	\$1.85
F13	71719	Air Filter Gasket	\$3.85
F14	71752	Air Filter Canister, Polyester	\$18.55
F15	73335	Filter Canister Gasket	\$7.50
F16	73336	Prefilter Plastic, Secondary Filter	\$10.55
F17	73337	Filter Support Screw	\$0.55
F18	73338	Filter Support	\$31.45
F19	73387	Carburetor Standoff Support	\$4.90
F20	73278	Bolt	\$0.55
F21	73340	Carburetor Support Screw	\$0.55
F22	73341	Carburetor Mixture Screw Grommet	\$3.50
F23	520380	Carburetor	\$175.00
F24	73455	Insulator to Cylinder Gasket	\$16.45
F25	73344	Carburetor Insulator	\$22.80
F26	73345	Insulator Foam Gasket	\$2.45
F27	73456	Carburetor to Insulator Gasket	\$16.45
F28	73285	Washer	\$0.60



Key #	Part No.	Description	MSRP
G01	73457	Front Handle Assembly	\$70.50
G02	73897	Washer	\$0.55
G03	73349	Front Handle Bolt	\$0.55
G04	73353	Trigger Lock Pin	\$1.40
G05	73354	Trigger Lock Pin Washer	\$0.40
G06	73355	Trigger Lock Spring	\$0.40
G07	73356	Trigger Lock Button	\$0.55
G08	73357	Trigger Pivot Pin	\$0.55
G09	73358	Throttle Lever	\$3.85
G10	73359	Trigger Lockout Lever	\$3.85
G11	73360	Trigger Lockout Lever Spring	\$6.10
G12	521003	Fuel Tank Assembly	\$394.85
G13	73275	Screw	\$0.55
G14	73366	Throttle Operating Wire	\$8.75
G15	73367	Nut	\$0.40
G16	73368	Rear Handle Rear Bolt	\$0.40
G17	73369	Rear Handle Assembly	\$28.10
G18	71739	Fuel Cap Assembly (2007 and Newer Models)	\$9.80
G18	73370	Fuel Cap Assembly (2006 and Older Models)	\$9.85
G19	73448	Fuel Cap O-Ring	\$15.95
G20	520379	Fuel Tank Screw	\$0.55
G21	73459	Fuel Filter	\$15.45
G22	73375	Fuel Line	\$21.15
G23	73376	Fuel Breather Pipe	\$20.70
G24	73377	Shock Absorber	\$16.45
G25	73250	Washer	\$0.55
G26	73379	Screw	\$0.55
G27	73270	Bumper, Shock Absorber, Fuel Tank Top	\$2.40



Key #	Part No.	Description	MSRP
H1	520380	Carburetor, Walbro WGA-11	\$175.00
H2	73460	Carburetor Overhaul Kit	\$43.50

633GC / 633F4 Replacement Parts & Accessories Price List

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