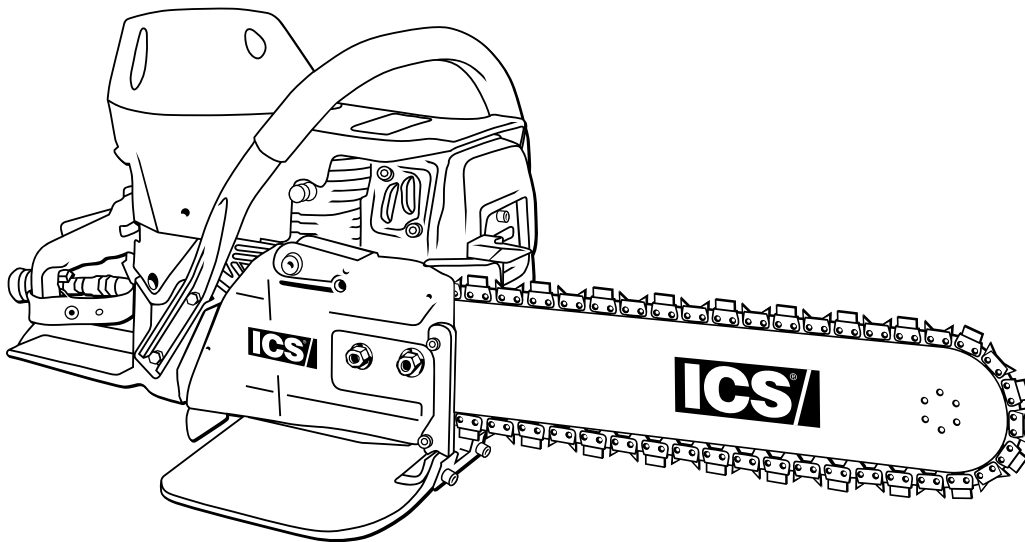




# Replacement Parts & Accessories Price List



## 680GC Gas Concrete Saw

Serial numbers starting with 967 & 977

Effective January 1, 2011

# TABLE OF CONTENTS

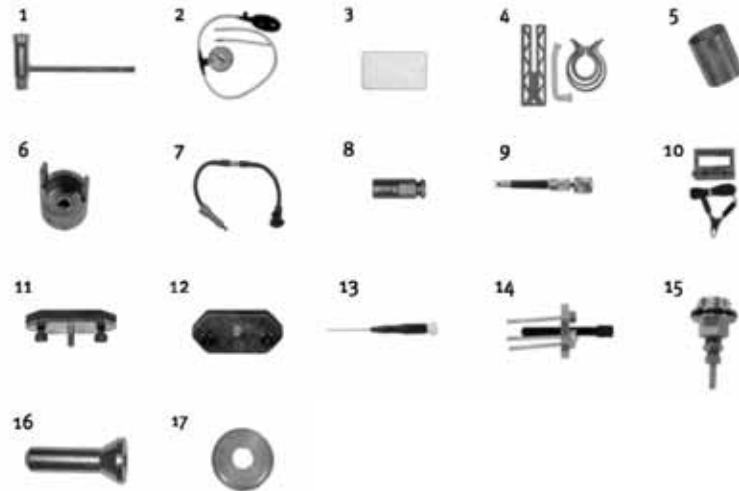
## 680GC Gas Concrete Saw

ITEM DESCRIPTION	KEY	PAGE
680GC Gas Saw Service Items - Serial numbers starting 967 & 977	n/a	2
Starter Assembly - Serial numbers starting 967 & 977	A	3
Flywheel & Starter Pawl Assembly - Serial numbers starting 967	B	4
Flywheel & Starter Pawl Assembly - Serial numbers starting 977	B	5
Ignition Assembly - Serial numbers starting 967 & 977	C	6
Cylinder & Intake Assembly - Serial numbers starting 967	D	7
Cylinder & Intake Assembly - Serial numbers starting 977	D	8
Muffler Assembly - Serial numbers starting 967	E	9
Muffler Assembly - Serial numbers starting 977	E	10
Crankshaft Assembly - Serial numbers starting 967 & 977	F	11
Clutch Assembly - Serial numbers starting 967 & 977	G	12
Crankcase Assembly - Serial numbers starting 967	H	13
Crankcase Assembly - Serial numbers starting 977	H	14
Fuel Tank & Handle Assembly - Serial numbers starting 967	I	15
Fuel Tank & Handle Assembly - Serial numbers starting 977	I	16
Air Intake Assembly - Serial numbers starting 967	J	17
Air Intake Assembly - Serial numbers starting 977	J	18
WallWalker® & Water Delivery System - Serial numbers starting 967	K	19
Side Cover Assembly - Serial numbers starting 967 & 977	L	20
Carburetor Repair Kit - Serial numbers starting 967 & 977	M	21

# SERVICE ITEMS

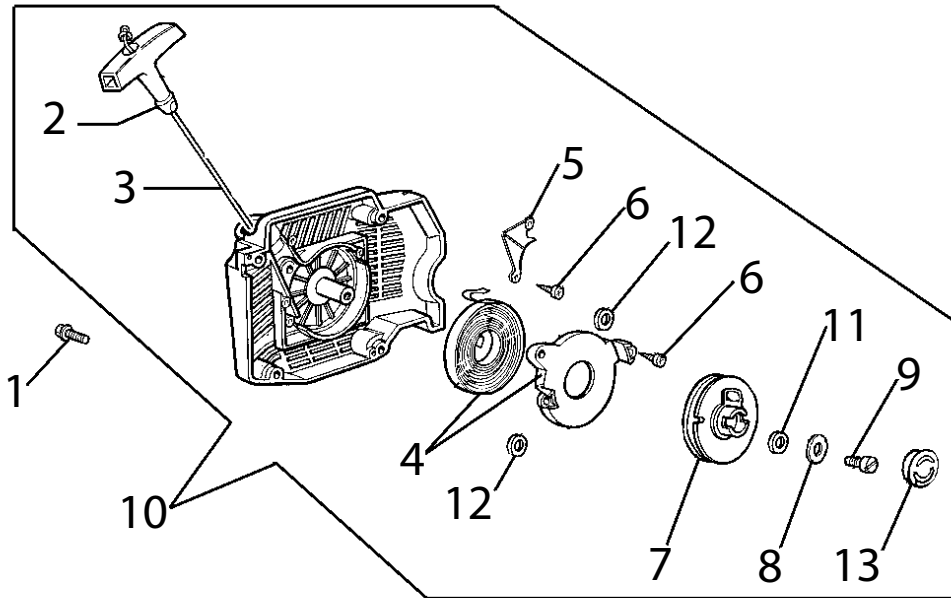
## 680GC Gas Concrete Saw

For saws with serial number starting 967 & 977



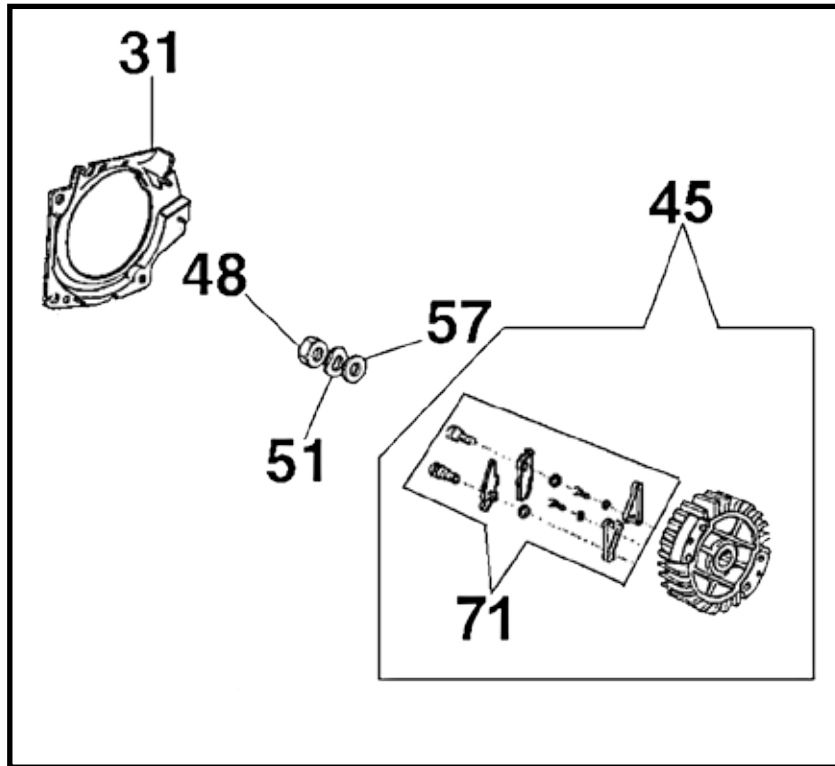
Key #	Part No.	Description	MSRP
Above	71700	Gas Saw Service Tool Kit, includes all items shown above	\$765.00
1	71521	Scrench 13-19 mm	\$10.55
2	71541	Pressure Gauge Bulb	\$47.40
3	71542	Coil/Flywheel Timing Shim	\$5.25
4	71543	Cylinder Assembly Clamps & Piston Stop	\$10.55
5	71544	Manifold Assembly Tool	\$7.50
6	71546	Shock Absorber Tool	\$22.15
7	71547	Spark Tester	\$46.35
8	71548	Flywheel Disassembly Tool	\$31.45
9	71550	Limiter Cap Puller	\$89.25
10	71565	Electronic Tachometer	\$240.00
11	71569	Induction Seal Flange with Screws	\$9.00
12	71570	Exhaust Seal Flange with Screws	\$19.05
13	71573	Tuning Screwdriver	\$10.55
14	73461	Flywheel Puller	\$131.35
15	73425	Fuel Tank Pressure Cap	\$76.75
16	73462	Main Bearing Driver Tool	\$38.65
17	73463	Main Bearing Spacing Tool	\$31.45
Not Shown	71734	Gasket Set	\$31.50
Not Shown	70249	14T Bar Nose Sprocket Repair Kit	\$36.00
Not Shown	71625	Carburetor Tuning Kit	\$99.95
Not Shown	505882	2-Stroke Oil, 25:1 Mix, 5.2 oz (158 ml) (6-Pack)	\$18.00
Not Shown	505883	2-Stroke Oil, 25:1 Mix, 5.2 oz (158 ml) (24-Pack)	\$55.00

## For saws with serial number starting 967 & 977



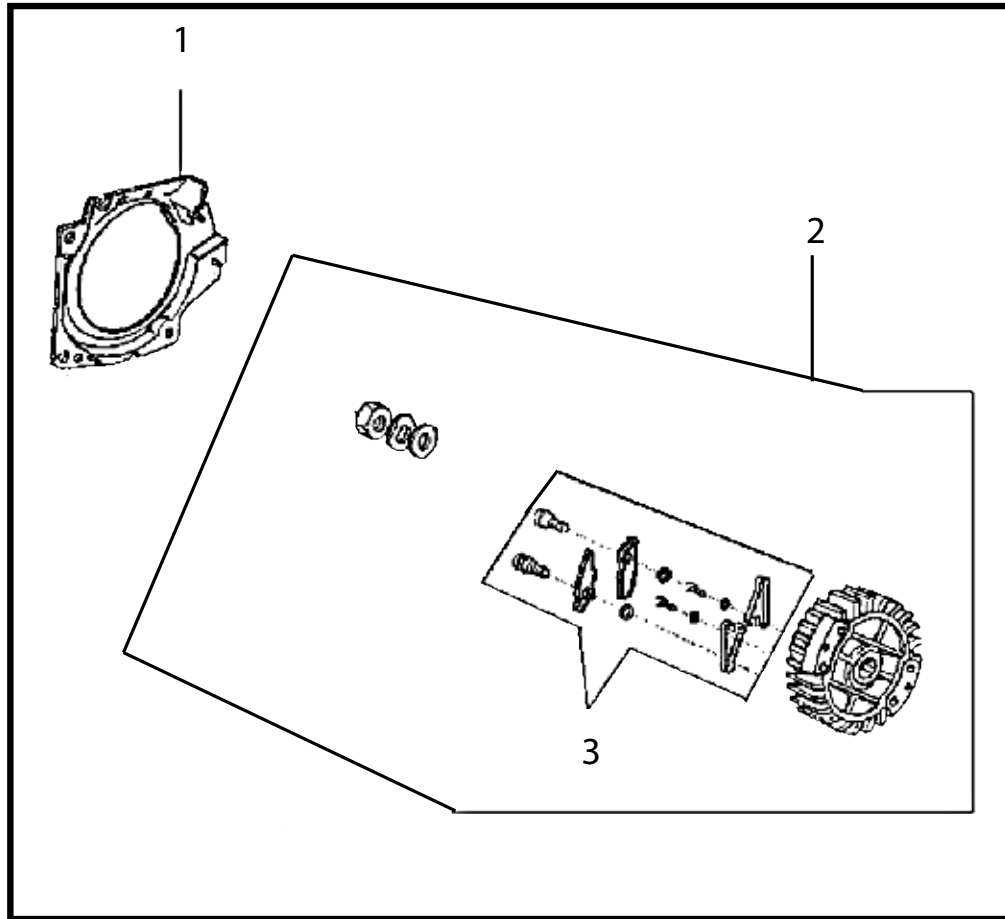
Key #	Part No.	Description	MSRP
A01	73230	Screw	\$0.55
A02	530208	Starter Rope Handle	\$5.25
A03	73904	Starter Rope	\$1.85
A04	531103	Starter Coil Spring & Housing	\$20.25
A05	71451	Starter Case Plate	\$1.35
A06	505380	Screw	\$0.30
A07	528661	Starter Rope Pulley	\$15.95
A08	73905	Starter Pulley Washer	\$0.55
A09	73907	Starter Pulley Screw	\$0.55
A10	528637	Starter Cover Assembly	\$94.75
A11	530367	Starter Assembly Washer	\$0.55
A12	532026	Spring Housing Washer	\$1.05
A13	508853	Starter Assembly Cap	\$2.10

**For saws with serial numbers starting 967.  
(see page 5 for serial number starting 977)**



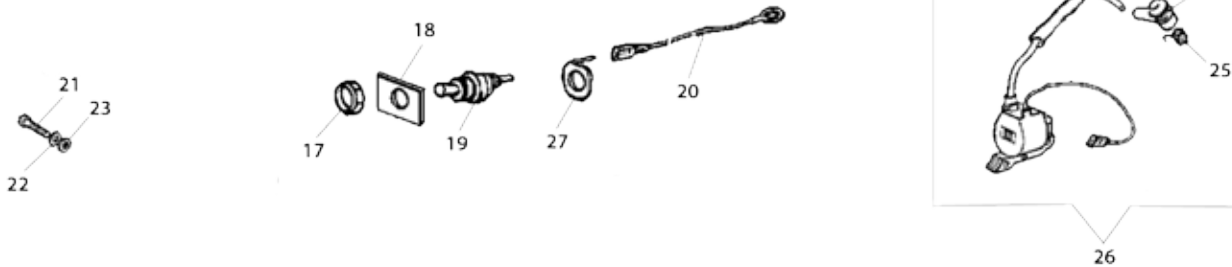
Key #	Part No.	Description	MSRP
B31	531109	Flywheel Shroud	\$5.00
B45	528651	Flywheel Assembly	\$104.25
B48	73891	Nut	\$1.05
B51	73911	Washer	\$0.55
B57	73912	Washer	\$0.55
B71	509163	Starter Pawl Assembly	\$26.25
Not Shown	71734	Gasket Set	\$31.50

**For saws with serial numbers starting 977.  
(see page 4 for serial number starting 967)**



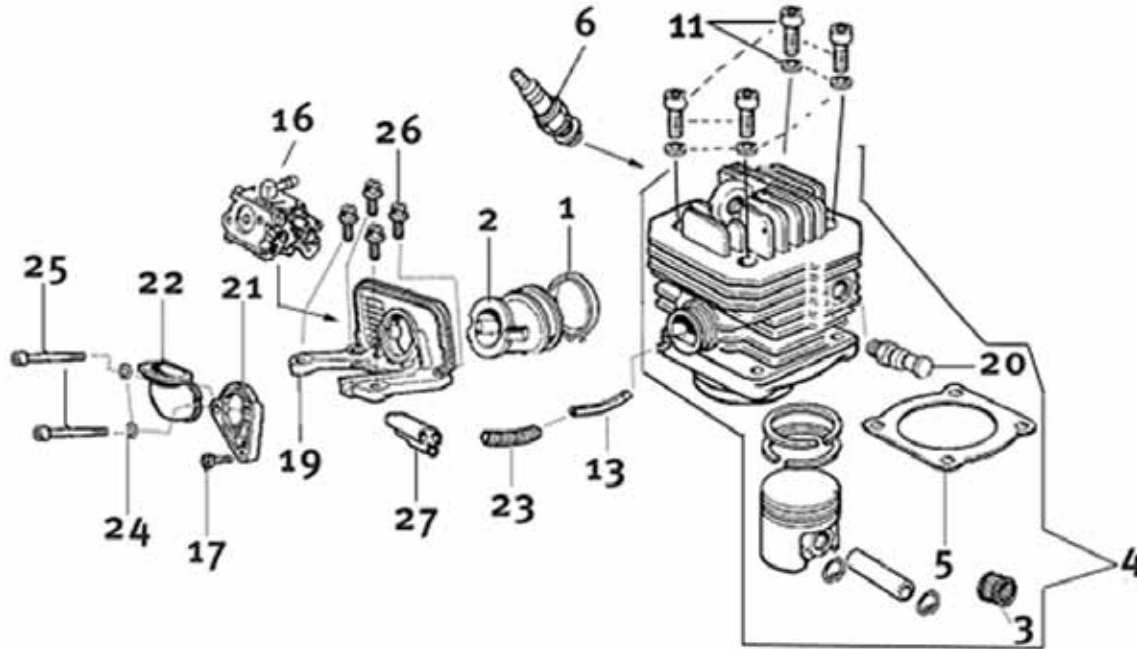
Key #	Part No.	Description	MSRP
B01	531109	Flywheel Shroud	\$5.00
B02	545963	Flywheel Assembly Kit	\$125.00
B03	509163	Starter Pawl Assembly	\$26.25

## For saws with serial number starting 967 & 977



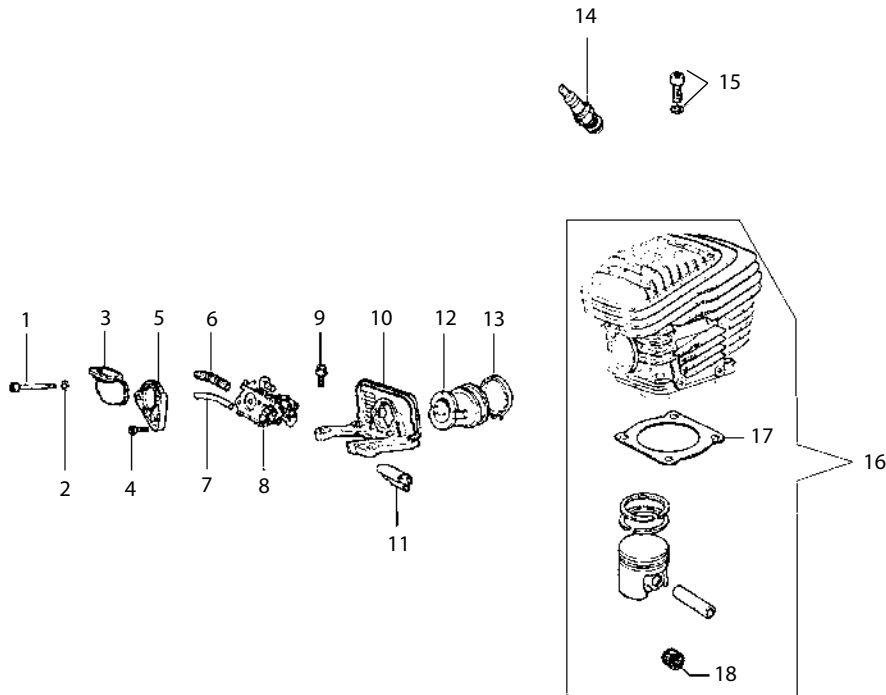
Key #	Part No.	Description	MSRP
C17	73239	Ignition Toggle Switch Nut	\$1.85
C18	73238	Ignition Toggle Plate On/Off	\$1.85
C19	73237	Switch, Ignition Toggle	\$10.55
C20	73919	Ignition Toggle Cable	\$4.75
C21	73914	Screw	\$0.75
C22	73285	Washer	\$0.60
C23	73890	Washer	\$0.55
C24	73241	Spark Plug Boot with Spring	\$12.35
C25	73917	Spark Plug Spring	\$2.40
C26	528639	Ignition Coil with Spark Plug Lead & Primary	\$110.25
C27	71449	Toggle Switch Connecting Plate	\$1.85

**For saws with serial numbers starting 967.  
(see page 8 for serial number starting 977)**



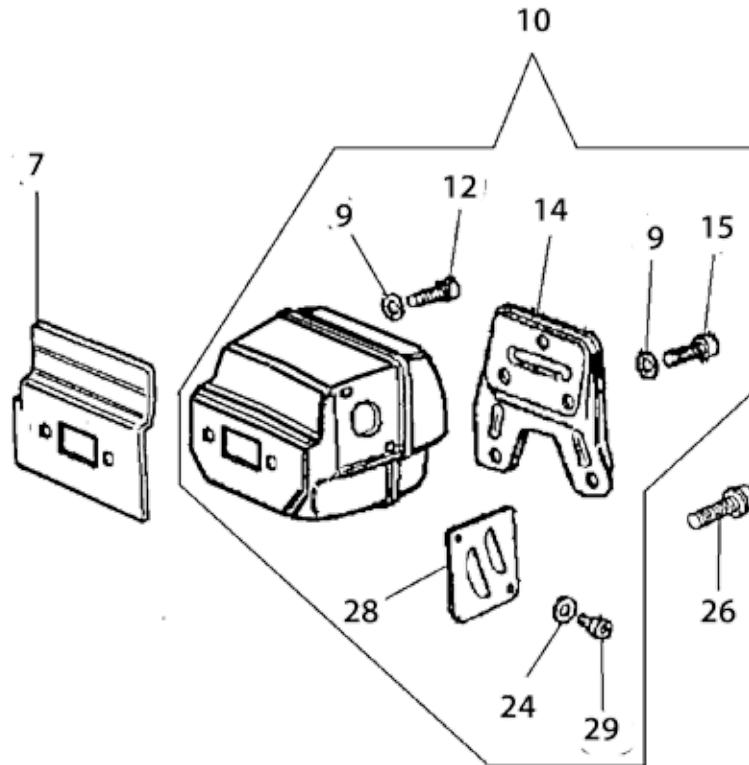
Key #	Part No.	Description	MSRP
D01	73867	Intake Manifold Clamp	\$9.00
D02	73868	Intake Manifold	\$12.35
D03	73869	Wrist Pin Needle Bearing	\$17.00
D04	71413	Complete Piston/Cylinder Assembly	\$288.40
D05	71412	Cylinder Base Gasket Assembly	\$10.55
D06	514770	Spark Plug	\$4.00
D11	73874	Cylinder Bolt	\$0.80
D13	73898	Carburetor Pulse Tube	\$2.40
D16	528628	Carburetor, Walbro WJ-122	\$131.35
D17	73901	Intake Manifold Flange Screw	\$0.55
D19	73895	Carburetor Support Bracket	\$13.90
D20	71642	Decompression Valve	\$26.25
D21	73947	Intake Manifold Flange	\$16.95
D22	71735	Intake Manifold	\$10.55
D23	73888	Carburetor Spring	\$1.05
D24	73897	Washer	\$0.55
D25	505469	Screw & Washer	\$1.05
D26	73866	Screw	\$0.55
D27	517547	Screw Guide	\$3.15

**For saws with serial numbers starting 977.  
(see page 7 for serial number starting 967)**



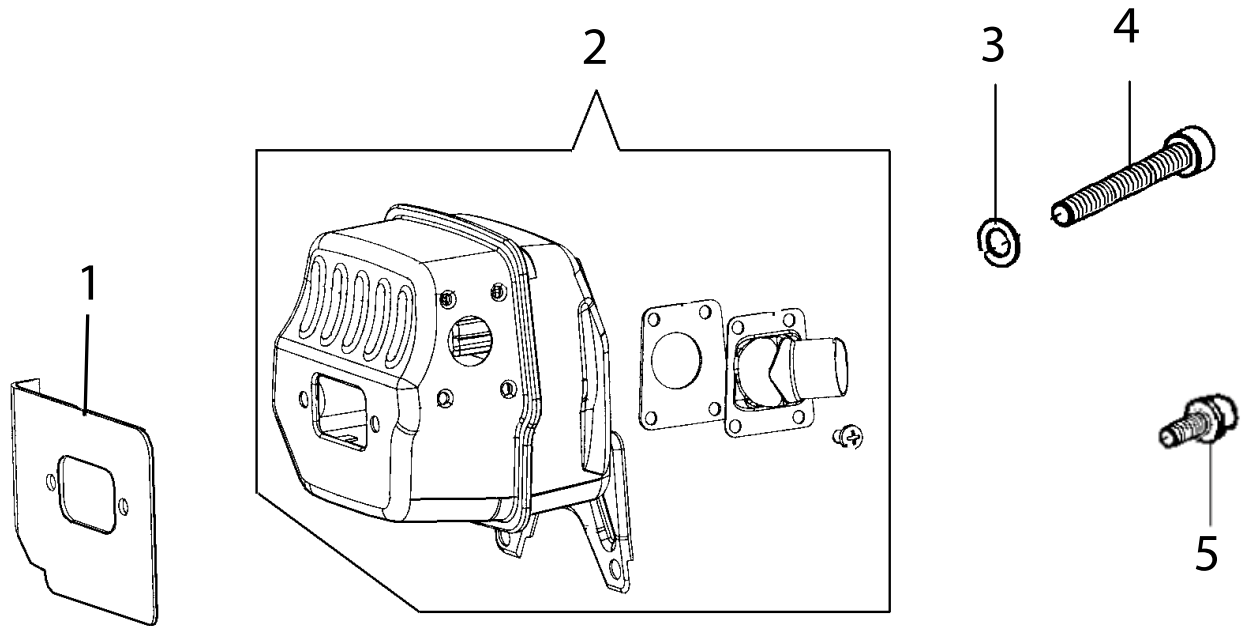
Key #	Part No.	Description	MSRP
D01	505469	Screw & Washer	\$1.05
D02	73897	Washer	\$0.55
D03	71735	Intake Manifold	\$10.55
D04	73901	Intake Manifold Flange Screw	\$0.55
D05	73947	Intake Manifold Flange	\$16.95
D06	73888	Carburetor Spring	\$1.05
D07	545877	Carburetor Pulse Tube	\$2.30
D08	528628	Carburetor, Walbro WJ-122A	\$131.35
D09	73866	Screw	\$0.55
D10	73895	Carburetor Support Bracket	\$13.90
D11	517547	Screw Guide	\$3.15
D12	73868	Intake Manifold	\$12.35
D13	73867	Intake Manifold Clamp	\$9.00
D14	514770	Spark Plug	\$4.00
D15	73874	Cylinder Bolt	\$0.80
D16	545873	Complete Piston/Cylinder Assembly	\$525.00
D17	545874	Gasket, Base	\$9.00
D18	73869	Wrist Pin Needle Bearing	\$17.00

**For saws with serial numbers starting 967.**  
 (see page 10 for serial number starting 977)



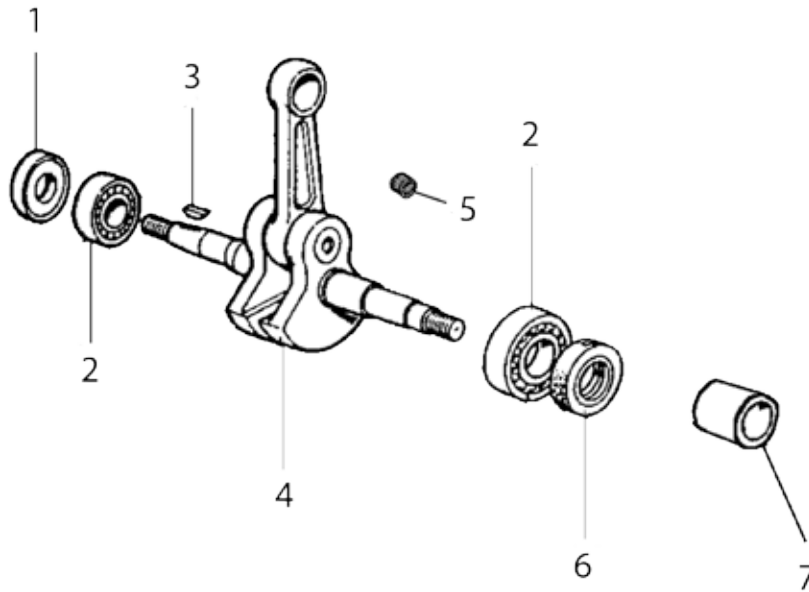
Key #	Part No.	Description	MSRP
E07	73881	Cylinder to Muffler Gasket	\$3.95
E09	73327	Serrated Washer	\$0.40
E10	71411	Muffler Assembly	\$90.15
E12	73883	Muffler Mounting Screw	\$0.80
E14	73884	Muffler Support Bracket	\$10.55
E15	73885	Muffler Support Bracket Screw	\$1.05
E24	73897	Washer	\$0.55
E26	73866	Screw	\$0.55
E28	71481	Muffler Deflector	\$4.40
E29	71482	Screw	\$0.55

**For saws with serial numbers starting 977.**  
 (see page 9 for serial number starting 967)



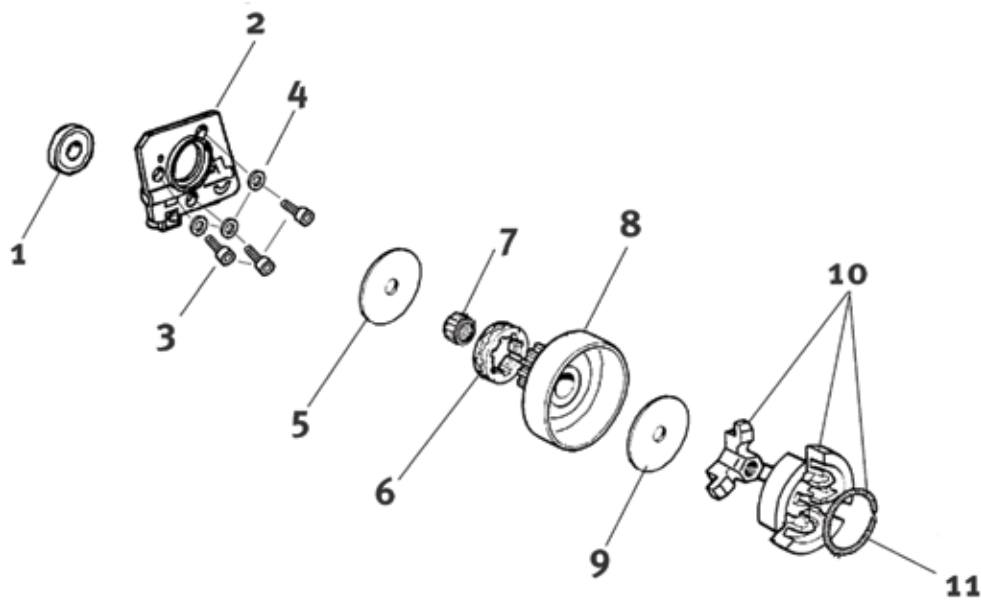
Key #	Part No.	Description	MSRP
E01	545875	Cylinder to Muffler Gasket	\$3.50
E02	545872	Muffler Assembly	\$115.00
E03	73897	Washer	\$0.55
E04	505469	Screw	\$1.05
E05	73866	Screw	\$0.55

## For saws with serial number starting 967 & 977



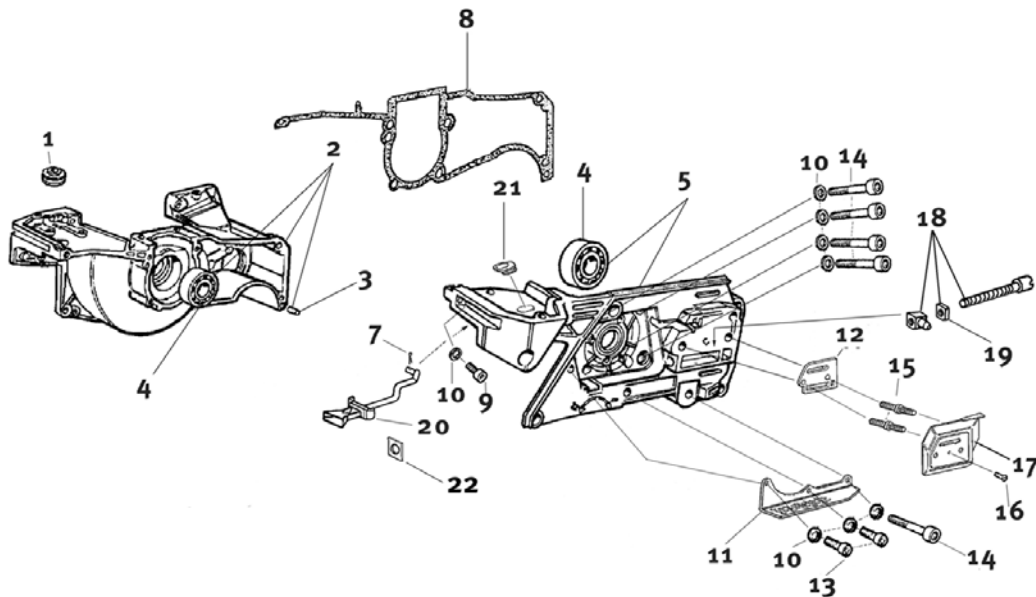
Key #	Part No.	Description	MSRP
F01	73877	Crankshaft Seal Flywheel Side	\$5.95
F02	73209	Crankshaft Bearing	\$14.95
F03	73878	Crankshaft Flywheel Woodruff Key	\$1.85
F04	71410	Crankshaft Assembly	\$195.20
F05	73869	Wrist Pin Needle Bearing	\$17.00
F06	73289	Crankshaft Seal Clutch Side	\$5.25
F07	71452	Crankshaft Bushing	\$16.20

## For saws with serial number starting 967 & 977



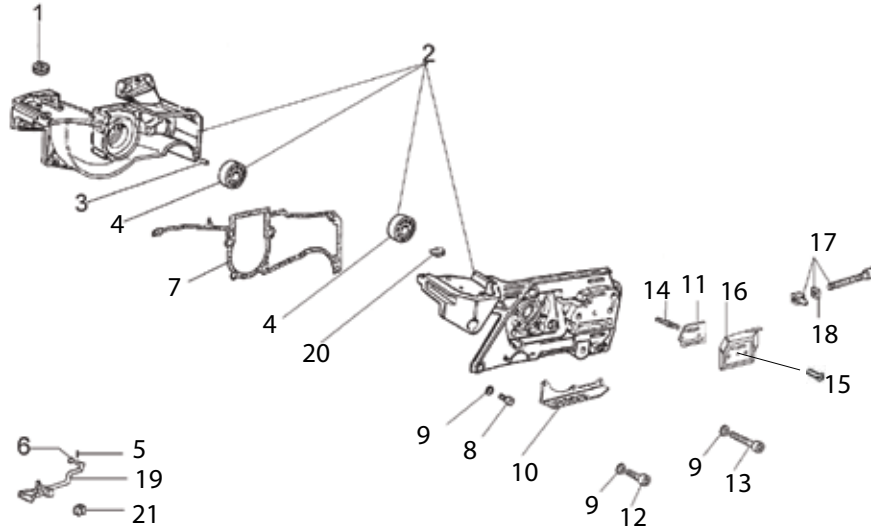
Key #	Part No.	Description	MSRP
G01	73931	Outer Crankcase Seal, Clutch Side	\$7.50
G02	73949	Outer Crankcase Seal Body	\$31.40
G03	73940	Bolt	\$1.05
G04	73285	Washer	\$0.60
G05	73945	Clutch Spacer Washer	\$4.20
G06	70949	8T Rim Sprocket Kit	\$18.00
G07	73939	Clutch Needle Bearing	\$10.55
G08	71520	Clutch Drum Assembly	\$49.45
G09	73941	Clutch Spacer Washer, Inside	\$3.70
G10	71419	Clutch Assembly	\$36.55
G11	73943	Clutch Spring	\$6.45

**For saws with serial numbers starting 967.**  
 (see page 14 for serial number starting 977)



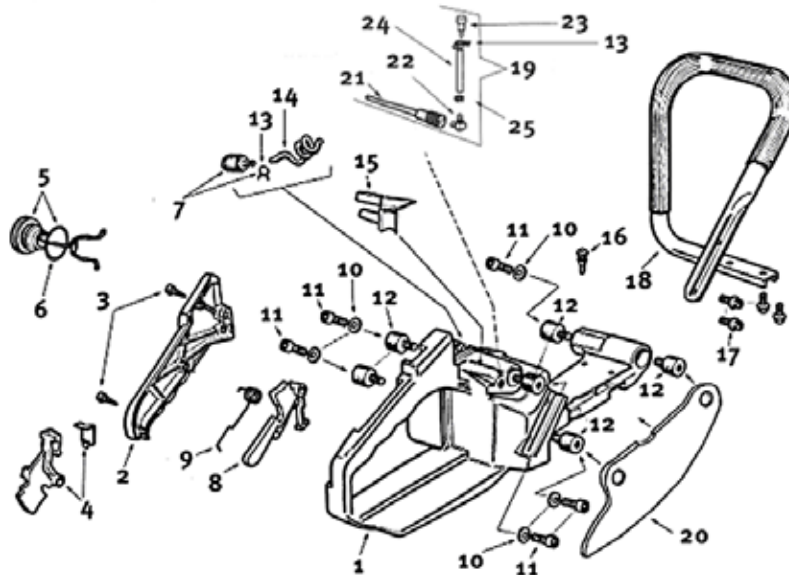
Key #	Part No.	Description	MSRP
H01	73390	Fuel Line Grommet, Crankcase	\$1.60
H02 & H05	528653	Crankcase Assembly, right & left	\$288.95
H03	73281	Crankcase Dowel Pin	\$0.60
H04	73209	Crankshaft Bearing	\$14.95
H07	73927	Choke Lever Split Pin	\$0.55
H08	73934	Crankcase Gasket	\$12.40
H09	73930	Crankcase Bolt	\$1.05
H10	73897	Washer	\$0.55
H11	528657	Chain Guard	\$14.95
H12	71740	Bar Mount Pad Spacer	\$36.60
H13	73397	Cover Guard Mounting Bolt	\$0.55
H14	73379	Screw	\$0.55
H15	73933	Bar Mounting Stud	\$4.45
H16	73284	Screw	\$0.60
H17	71738	Bar Mount Pad Cover Plate	\$15.95
H18	73935	Premium Tensioner Kit	\$11.35
H19	73936	Tensioner Screw Retainer	\$8.50
H20	530469	Choke Lever	\$2.40
H21	531107	Crankcase Grommet, Right Side	\$4.20
H22	73955	Choke Lever Bushing	\$1.35

**For saws with serial numbers starting 977.  
(see page 13 for serial number starting 967)**



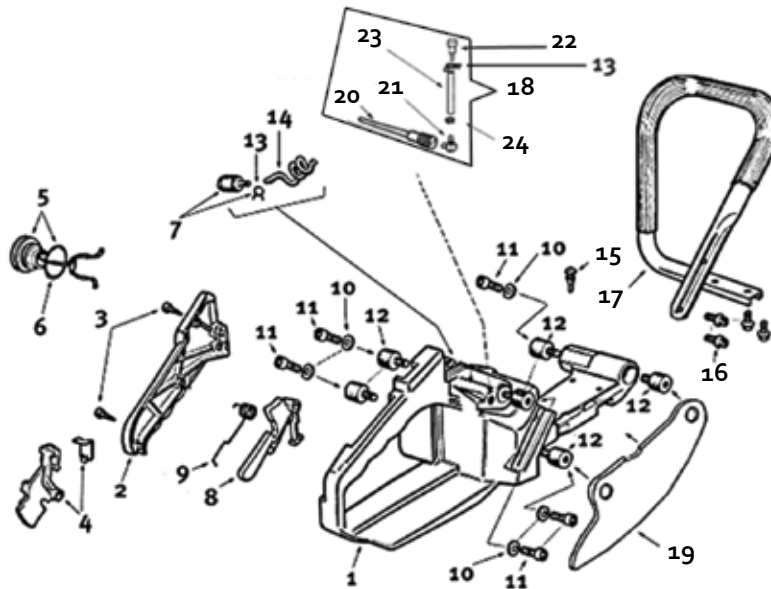
Key #	Part No.	Description	MSRP
H01	73390	Fuel Line Grommet, Crankcase	\$1.60
H02	545967	Crankcase Assembly, right & left	\$285.00
H03	73281	Crankcase Dowel Pin	\$0.60
H04	545969	Crankshaft Bearing	\$14.50
H05	73927	Choke Lever Split Pin	\$0.55
H06	71748	O-ring	\$15.95
H07	545968	Crankcase Gasket	\$12.00
H08	73930	Crankcase Bolt	\$1.05
H09	73897	Washer	\$0.55
H10	528657	Chain Guard	\$14.95
H11	71740	Bar Mount Pad Spacer	\$36.60
H12	73397	Cover Guard Mounting Bolt	\$0.55
H13	73379	Screw	\$0.55
H14	73933	Bar Mounting Stud	\$4.45
H15	73284	Screw	\$0.60
H16	71738	Bar Mount Pad Cover Plate	\$15.95
H17	73935	Premium Tensioner Kit	\$11.35
H18	73936	Tensioner Screw Retainer	\$8.50
H19	530469	Choke Lever	\$2.40
H20	531107	Crankcase Grommet, Right Side	\$4.20
H21	73955	Choke Lever Bushing	\$1.35

**For saws with serial numbers starting 967.  
(see page 16 for serial number starting 977)**



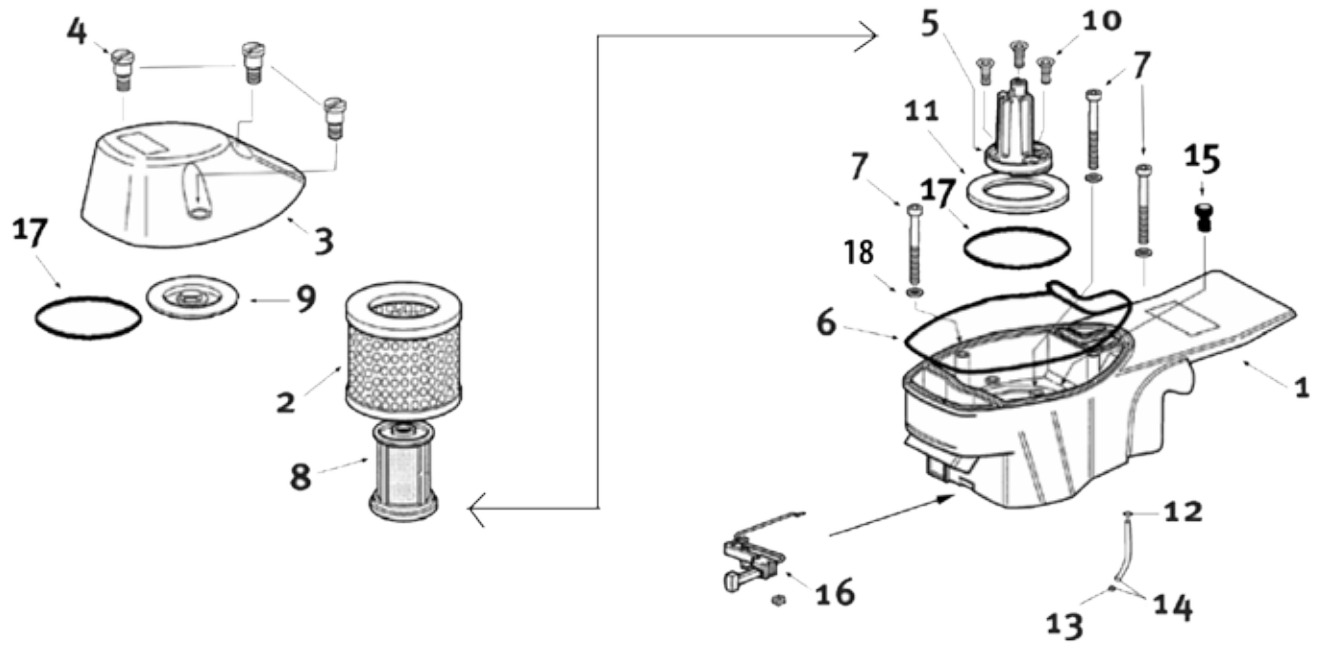
Key #	Part No.	Description	MSRP
I01	528655	Fuel Tank Assembly	\$115.35
I02	531105	Rear Handle Half	\$10.55
I03	73976	Screw	\$1.00
I04	530479	Throttle Lever	\$9.55
I05	530471	Fuel Cap Assembly, with Outer Seal Ring	\$9.55
I06	73448	Fuel Cap O-Ring	\$15.95
I07	73459	Fuel Filter	\$15.45
I08	532028	Trigger Lockout Lever	\$3.70
I09	73988	Trigger Lockout Lever Spring	\$4.45
I10	73897	Washer	\$0.55
I11	73982	Screw	\$0.55
I12	73980	Shock Absorber	\$11.00
I13	71588	Clip, Fuel Filter	\$1.05
I14	73375	Fuel Line	\$21.15
I15	71745	Shock Absorber, Rear Handle	\$2.40
I16	73270	Bumper, Shock Absorber, Fuel Tank Top	\$2.40
I17	73983	Front Handle Bolt	\$0.55
I18	509205	Front Handle	\$78.85
I19	71748	Fuel Breather Complete	\$15.95
I20	71766	Water Deflector, Bottom	\$11.35
I21	71751	Breather Tube Body	\$8.50
I22	71759	Breather Tube Elbow	\$4.25
I23	71761	Fuel Breather, Remote	\$8.50
I24	71777	Breather Tube Extension	\$3.70
I25	71760	Tube Clamp	\$0.55

**For saws with serial numbers starting 977.**  
 (see page 15 for serial number starting 967)



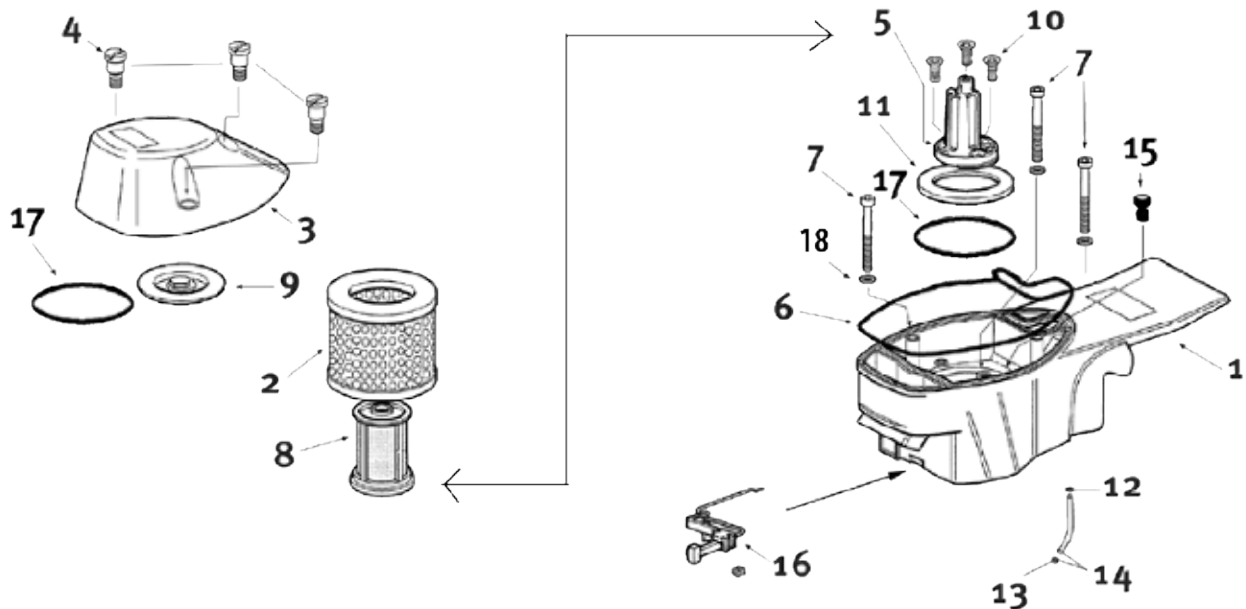
Key #	Part No.	Description	MSRP
I01	528655	Fuel Tank Assembly	\$115.35
I02	531105	Rear Handle Half	\$10.55
I03	73976	Screw	\$1.00
I04	530479	Throttle Lever	\$9.55
I05	530471	Fuel Cap Assembly, with Outer Seal Ring	\$9.55
I06	73448	Fuel Cap O-Ring	\$15.95
I07	73459	Fuel Filter	\$15.45
I08	532028	Trigger Lockout Lever	\$3.70
I09	73988	Trigger Lockout Lever Spring	\$4.45
I10	73897	Washer	\$0.55
I11	73982	Screw	\$0.55
I12	73980	Shock Absorber	\$11.00
I13	71588	Clip, Fuel Filter	\$1.05
I14	73375	Fuel Line	\$21.15
I15	73270	Bumper, Shock Absorber, Fuel Tank Top	\$2.40
I16	73983	Front Handle Bolt	\$0.55
I17	545971	Front Handle	\$87.50
I18	71748	Fuel Breather Complete	\$15.95
I19	71766	Water Deflector, Bottom	\$11.35
I20	71751	Breather Tube Body	\$8.50
I21	71759	Breather Tube Elbow	\$4.25
I22	71761	Fuel Breather, Remote	\$8.50
I23	71777	Breather Tube Extension	\$3.70
I24	71760	Tube Clamp	\$0.55

**For saws with serial numbers starting 967.  
(see page 18 for serial number starting 977)**

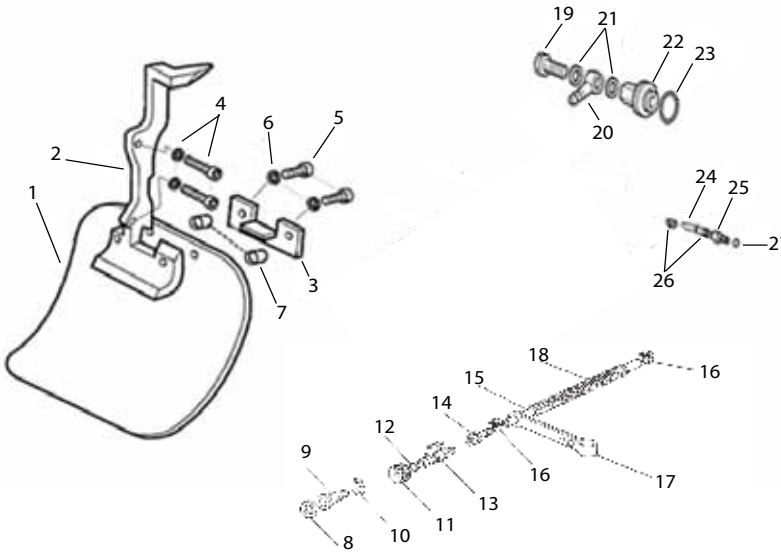


Key #	Part No.	Description	MSRP
J01	71754	Cylinder Cover Assembly	\$49.50
J02	71752	Air Filter Canister, Polyester	\$18.00
J03	530473	Air Filter Cover	\$20.10
J04	73992	Filter Cover Screw	\$2.50
J05	73338	Filter Support	\$31.45
J06	71756	Filter Cover Gasket	\$10.55
J07	71771	Screw, Cylinder Cover, Long, Socket Head	\$1.35
J08	73336	Prefilter Plastic, Secondary Filter	\$10.55
J09	71758	Air Filter Flange	\$11.00
J10	73337	Filter Support Screw	\$0.55
J11	73335	Filter Canister Gasket	\$7.50
J12	71472	O-Ring	\$0.55
J13	71760	Tube Clamp	\$0.55
J14	505382	Compensator Tube	\$3.15
J15	71763	Breather Grommet	\$0.55
J16	71750	Throttle Assembly	\$10.55
J17	73331	O-Ring, Air Filter	\$1.85
J18	73897	Washer	\$0.55

**For saws with serial numbers starting 977.**  
 (see page 17 for serial number starting 967)



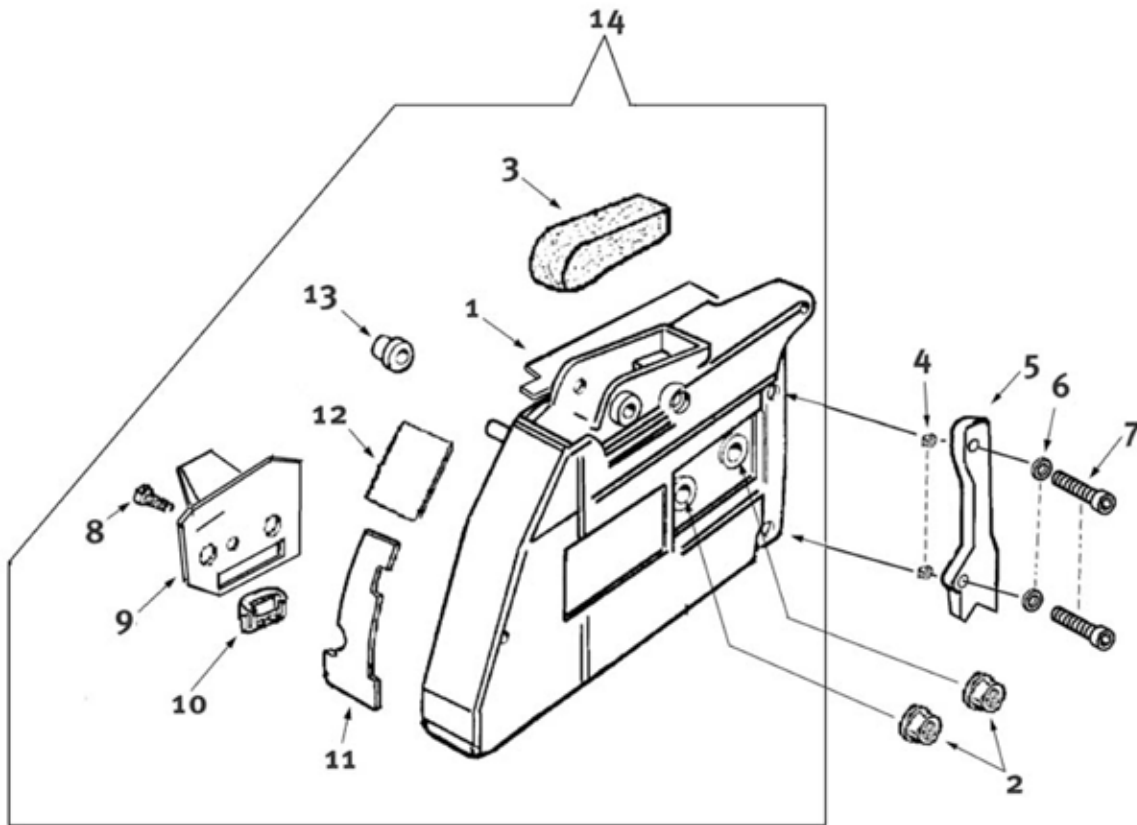
Key #	Part No.	Description	MSRP
J01	545973	Cylinder Cover Assembly	\$57.00
J02	71752	Air Filter Canister, Polyester	\$18.55
J03	530473	Air Filter Cover	\$20.10
J04	73992	Filter Cover Screw	\$2.50
J05	73338	Filter Support	\$31.45
J06	71756	Filter Cover Gasket	\$10.55
J07	71771	Screw, Cylinder Cover, Long, Socket Head	\$1.35
J08	73336	Prefilter Plastic, Secondary Filter	\$10.55
J09	71758	Air Filter Flange	\$11.00
J10	73337	Filter Support Screw	\$0.55
J11	73335	Filter Canister Gasket	\$7.50
J12	71472	O-Ring	\$0.55
J13	71760	Tube Clamp	\$0.55
J14	505382	Compensator Tube	\$3.15
J15	71763	Breather Grommet	\$0.55
J16	71750	Throttle Assembly	\$10.55
J17	73331	O-Ring, Air Filter	\$1.85
J18	73897	Washer	\$0.55



**For saws with serial number starting 967 & 977**

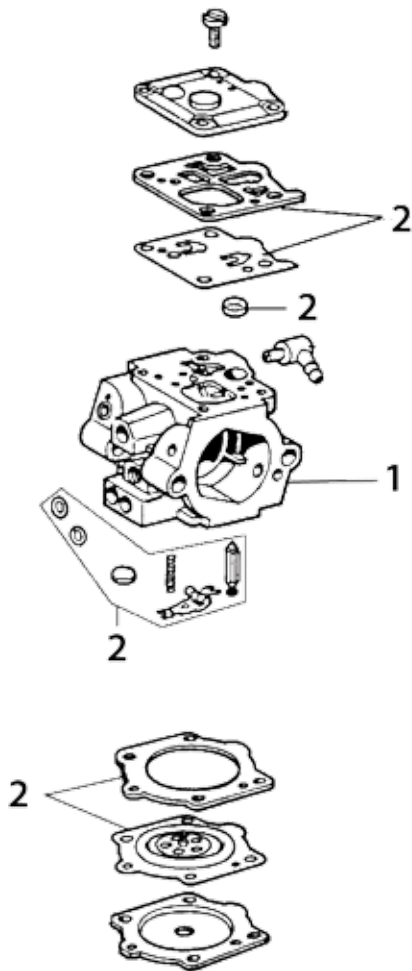
Key #	Part No.	Description	serial number starting 967	serial number starting 977	MSRP
K01	71534	Guard Flap	X	X	\$11.35
K02	71532	WallWalker® Lever Arm	X	X	\$89.10
K03	71531	Guard Flap Clamp	X	X	\$5.25
K04	505469	Screw & Washer	X	X	\$1.05
K05	71479	Guard Flap Screw	X	X	\$0.55
K06	73951	Washer	X	X	\$0.55
K07	71480	Guard Flap Spacer	X	X	\$1.35
K08	71469	Water Hose Gasket		X	\$5.00
K09	71467	Fitting	X	X	\$5.25
K10	545975	Clip	X	X	\$5.10
K11	71457	Ring Nut	X	X	\$10.55
K12	71468	Water Hose O-Ring	X	X	\$0.60
K13	71458	Water Shut-Off Valve	X	X	\$15.95
K14	71454	Fitting	X	X	\$3.70
K15	71455	Tube	X	X	\$2.35
K16	71465	Hose Clamp	X	X	\$3.15
K17	71461	Hose Hanger	X	X	\$2.35
K18	71464	Water Hose Cover	X	X	\$3.15
K19	71463	Water Hose Screw	X	X	\$5.25
K20	71453	Fitting	X	X	\$4.75
K21	71456	Copper Washer	X	X	\$0.90
K22	73923	Water Tank Cap	X	X	\$16.95
K23	73448	Fuel Cap O-Ring	X	X	\$15.95
K24	71459	Tube	X	X	\$5.25
K25	71470	Fitting	X	X	\$4.75
K26	71471	Fitting	X	X	\$8.75
K27	71472	O-Ring	X	X	\$0.55
K28	71744	Hose Hanger Button	X	X	\$0.55

## For saws with serial number starting 967 & 977



Key #	Part No.	Description	MSRP
L01	71743	Side Cover Insert, Top	\$1.85
L02	73958	Side Cover Nut	\$1.60
L03	71462	Chain Cover Cap	\$1.35
L04	73367	Nut	\$0.40
L05	71533	WallWalker Side Arm	\$15.95
L06	73951	Washer	\$0.55
L07	507355	WallWalker Side Arm Screw	\$0.55
L08	71487	Screw	\$0.55
L09	71447	Side Cover Plate	\$6.20
L10	73957	Lower Guard	\$12.35
L11	73972	Side Cover Insert, Bottom Rear	\$6.15
L12	73948	Side Cover Insert, Top Rear	\$1.85
L13	73310	Rubber Bumper Cover	\$1.35
L14	528659	Side Cover Assembly, Complete	\$78.80

## For saws with serial number starting 967 & 977



Key #	Part No.	Description	MSRP
M01	528628	Carburetor, Walbro WJ-122A	\$131.35
M02	73996	Carburetor Repair Kit	\$34.50

**680GC Replacement Parts & Accessories Price List**

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