ICS DIAMOND CHAIN

Diamond Chain Technology

Diamond chains are not all created equal, so insist on Diamond Chains from ICS®, the people who invented the technology. As the inventors of Diamond Chain Technology™, ICS is committed to continually improving the quality and versatility as well as the perfect blend of power, precision and efficiency: chains specifically designed for different saw types as well as the many different materials you encounter on the job. Choosing the right chain for your needs is essential to getting the best value for your purchase.

FORCE4® SERIES DIAMOND CHAIN
- Strongest, most durable, patented chain design
- Laser welded diamond segments
- Contains SealPRO® O-ring technology for longer life
- Designed for heavy, professional use

MAX SERIES DIAMOND CHAIN
- Segments designed for general use
- Laser welded to patented chain chassis
- Contains patented SealPRO® O-ring technology for longer life
- Segment types for general and specialty applications

POWERGRIT UTILITY CHAIN
- Single brazed diamond layer
- Patented cutter design
- Available for gas, hydraulic and pneumatic
- Utilizes FORCE4 chassis for maximum durability

CHAIN SELECTION CHART

<table>
<thead>
<tr>
<th>Chain Applications</th>
<th>Saw</th>
<th>Soft Stone/Abrasive/Brick</th>
<th>Natural Stone</th>
<th>Medium Concrete/Light Reinforcement</th>
<th>Hard Concrete/Heavy Reinforcement</th>
<th>Ductile Iron/Cast Iron/PVC/HDPE</th>
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<tr>
<td>TwinMAX™ General Purpose</td>
<td>680GC 695GC</td>
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<td>TwinMAX™ Plus For harder materials</td>
<td>680GC 695GC</td>
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<td>TwinMAX™ Abrasive Ideal for brick &amp; block</td>
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<td>TwinPro™ General Purpose</td>
<td>814PRO</td>
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<tr>
<td>ProFORCE™ General Purpose</td>
<td>890 Series 695F4</td>
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<td>ProFORCE™ L Longer Cutting life</td>
<td>890 Series 695F4</td>
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<td>ProFORCE™ S Faster cutting speed</td>
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<td>PowerGrit For Utility Pipe</td>
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Diamond Chain with SealPRO® Technology

Revolutionary SealPRO® Diamond Chain from ICS® is a true design breakthrough that reduces chain stretch by 50% or more, potentially giving you more life out of your diamond chain, even in the most abrasive applications and in situations where water is a premium. SealPro technology is based on a patented design with hundreds of tiny O-rings inserted around every rivet, on every link, sealing out abrasive materials that cause chain stretch.
ICS DIAMOND CHAIN

FORCE4® Diamond Chain
From the company that revolutionized concrete saws comes a revolution in diamond chains: FORCE4®. Designed to be the strongest, longest lasting diamond chains ever made, the ProFORCE™ series delivers unrivaled performance in professional cutting applications.

**PROFORCE™**
Tough general purpose diamond chains that excel in common cutting jobs.

**PROFORCE™ PREMIUM L**
Delivering longer life in hard aggregate, this is the best choice when faced with the more demanding jobs.

**PROFORCE™ PREMIUM S**
Speed and strength in one chain. Built to cut fast in medium to hard concrete.

**PROFORCE™ ABRASIVE**
A heavy duty diamond chain that excels in the harshest cutting environments.

Max Series Diamond Chain
Designed to be used with the full line of ICS gas powered chain saws (except 695F4), these chains offer the ultimate combination of versatility and affordability. Named for the patented double-bumper design, TwinMAX™ chains feature smooth cutting performance and easy installation.

**TwinMAX™**
A good general purpose chain that will handle 80% of cutting jobs.

**TwinMAX™ PLUS**
Built to tackle harder materials and more steel, TwinMAX™ Plus is a long-lasting general purpose diamond chain.

**TwinMAX™ ABRASIVE**
A special diamond concentration and harder bond make this diamond chain perfect for cutting through highly abrasive aggregate like brick and sandstone.

**TwinPro™**
A great general purpose chain that offers the same easy installation as the TwinMAX™ series, but upgraded diamond segments for serious professional cutting.

PowerGrit Utility Diamond Chain
Utilized by public and private water and wastewater departments worldwide, this patented platform exclusively from ICS is designed to cut a variety of materials from ductile iron to plastic pipe. Featuring a brazed layer diamond coating on our FORCE4 platform, this chain makes your job safer, faster and easier.